



BOOK  
2024

FUTURE  
IS UNDER  
YOUR FEET

**SINCE 1971**



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HEADQUARTER IN ITALY



**SOLE INJECTION**



**ADVANCED TECHNOLOGY**



**PREMIUM RAW MATERIALS**



**PROMPT DELIVERY SERVICE**



**RICOTEST**  
first in quality  
Notified Body 0498

EU Type Examination Certificate

DNV  
MANAGEMENT SYSTEM  
CERTIFICATE  
GIASCO S.p.A. - Sede Legale e Operativa  
Via ...

CERTIFICAZIONE SISTEMA DI GESTIONE  
DNV  
ISO 9001  
ISO 14001

**CERTIFICATIONS**

**R&D AND DESIGN**

ANTI-SLIPPING HEEL

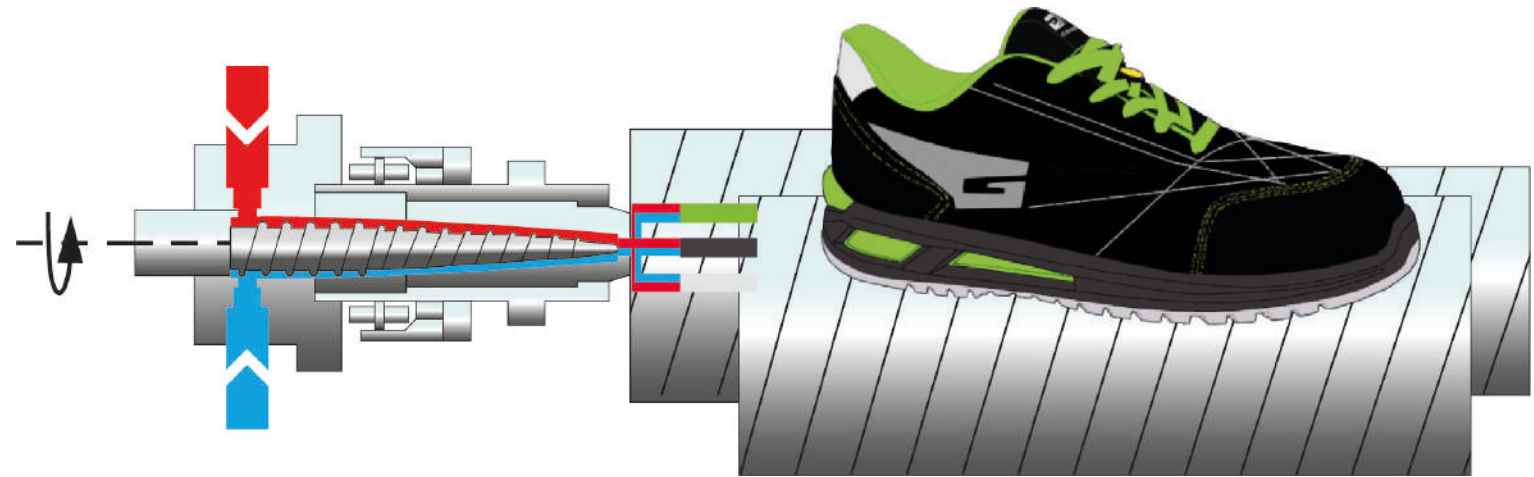
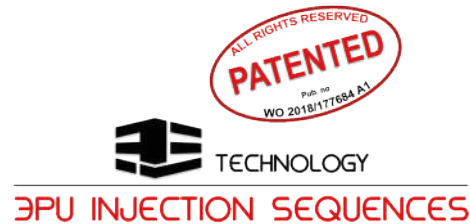
TILTED HEEL TO IMPROVE THE WALKING


ANTI-TORSION INSERT


ANTISHOCK


BENDING POINT


# THE FIRST SHOES WITH 3 PU INJECTED DENSITIES




 3D è una tecnologia rivoluzionaria brevettata che permette di offrire l'unica calzatura con 3 diversi strati di poliuretano iniettati su tomaia. Obiettivo di questo prodotto è quello di offrire Sicurezza, il massimo Comfort e una sicura Stabilità del piede grazie alle 3 densità che caratterizzano i vari strati della suola.

 3D is a patented revolutionary technology that allows us to offer the only shoe with 3 different layers of polyurethane injected on the upper. The aim of this product is to offer Safety, maximum Comfort and Secure foot stability thanks to the 3 densities that characterize the various layers of the sole.

 3D est une technologie révolutionnaire brevetée qui nous permet d'offrir la première chaussure avec 3 couches différentes de polyuréthane injecté sur la tige. Le but de ce produit c'est d'offrir sécurité, un confort optimal et de garantir la stabilité du pied grâce aux 3 densités qui caractérisent les différentes couches de la semelle.

 3D es una tecnología revolucionaria patentada que nos permite ofrecer el único zapato con 3 niveles diferentes de poliuretano inyectados en el corte. El objetivo de este producto es ofrecer seguridad, el máximo confort y una estabilidad segura del pie gracias a las tres densidades que caracterizan las distintas capas de la suela.

 3D ist eine revolutionäre und patentierte Technologie, die es gestattet einen einzigartigen Schuh mit drei verschiedenen Schichten aus in das Oberleder injiziertem Polyurethan anzubieten. Das Ziel dieses Produkts ist es, dem Fu dank der drei unterschiedlichen Dichten der verschiedenen Schichten der Sohle einen maximalen Komfort sowie eine sichere Stabilität zu bieten.

OUR



SOLES



**BULTRA**  
TRIPLE YOUR RESISTANCE



**BULTRA RUBBER**  
TRIPLE YOUR ICE RESISTANCE



**3MOVE**  
TRIPLE YOUR MOBILITY



**3HYBRID**  
TRIPLE YOUR COMFORT



**3CROSS**  
TRIPLE YOUR STABILITY



**3RUN**  
TRIPLE YOUR STYLE

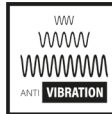
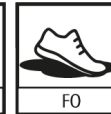
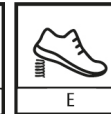
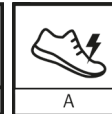


**3PU  
PATENTED  
SOLE**

# BULTRA



**NEW** STANDARD 20345:2022



**TECHNOLOGY**  
3PU INJECTION SEQUENCES



**OPAL SIPS FO SC SR**

3U434N 37-49



**SILVER S7S FO CI SC SR**

3U451L 37-49



**GOLD S7S FO CI SC SR**

3U458L 37-49



**ZIRCON S3S FO SC SR**

3U481D 37-49



**TOPAZ S3S FO SC SR**

3U488D 37-49



**QUARTZ S3S FO CI SC SR**

3U017G 39-47





# ZULTRA RUBBER



FLEX POINT

ANTI-SLIPPING HEEL

BENDING POINT

TILTED HEEL TO  
IMPROVE THE WALKING

ANTI - TORSION INSERT

ANTISHOCK

**NEW** STANDARD 20345:2022

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**ICE GRIP**  
PATENTED  
outsole design





**LOBBIA S7S FO CI HI HRO SC SR**

3RUB451L

38-49



**TRIGLAV S7S FO CI HI HRO SC SR**

3RUB458L

38-49



**AROLLA S7S FO CI HI HRO SC SR**

3RUB459L

38-49



**MARMOLADA S7S FO CI HI HRO SC SR**

3RUB179E

38-47





**3PU**  
**PATENTED**  
**SOLE**

# 3MOVE

**ROOF GRIP UNI 11583:2015**  
friction coefficient according to  
the last test **UNI EN ISO 13287**

**ANTI-TORSION INSERT**

**BENDING POINT**

**TILTED HEEL TO  
IMPROVE THE WALKING**

**ANTISHOCK**



**SRC**  
ANTI-SLIPPING SOLE



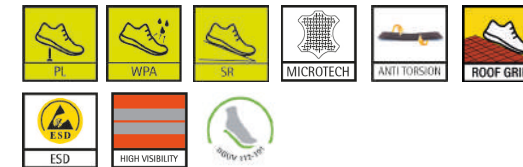
**PATENTED**  
outside design



**SPORT EVO S3L FO SR**  
3M025NG 36-47



**GYM EVO S3L FO SR**  
3M037NG 36-47



**LIMA EVO S1PL FO SR**  
3M095T 36-47



**BERGEN EVO S2 FO SR**  
3M002I 36-47



**ARENDALE EVO S2 FO SR**  
3M002O 36-47





**FOX S3**

3M453N

36-47



**TIGER S3**

3M457N

36-47



**LION S3**

3M184K

36-47



**CHEETAH S1P**

3M184Y

39-47





**LEOPARD S1P**

3M454T

36-47



**SHARK S1P**

3M450N

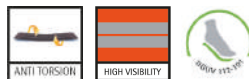
36-47



**MAKO S1P**

3M182T

36-47



**FALCON S3**

3M474NA

36-47





**3PU**  
PATENTED  
SOLE

# 3HYBRID

ANTI-TORSION INSERT

BENDING POINT

TILTED HEEL TO  
IMPROVE THE WALKING



ANTI - SLIPPING HEEL

ANTISHOCK

**ROOF GRIP UNI 11583:2015**  
friction coefficient according to  
the last test **UNI EN ISO 13287**



**SRC**  
ANTI-SLIPPING SOLE



## MALÉ S3

3H022H 39-47



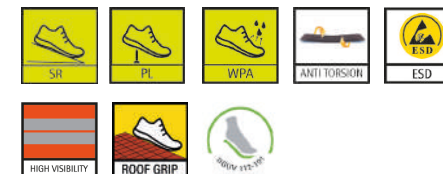
## PAG S3L FO SR

3H063N 36-47



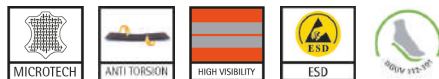
## KRK S3L FO SR

3H149N 36-47



## SAMOA S1P

3H085N 36-47



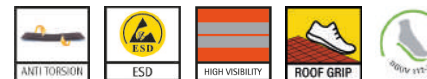
## FIJI S3

3H142EV 39-47



## BALI S3

3H149EV 36-47





**FUERTEVENTURA S1P**

3H433N 36-47



**LAS VEGAS S1P**

3H154EC 36-47



**IBIZA S3L FO SR**

3H154NK 36-47



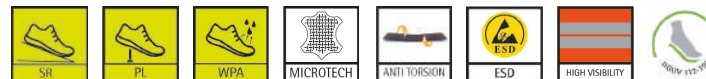
**LIPARI SIPL FO SR**

3H182NG 36-47



**PONZA S3L FO SR**

3H025NG 36-47



**BORNEO S3**

3H037NG 36-47







## BURGAZ S1P

3H184J 36-47



## MYKONOS S1P

3H192ER 36-47



## ARUBA S3

3H192EV 36-47



## GOTLAND S1P

3H224EJ 39-47



## PANAREA S1P

3H174V 36-47



## SYLT S1P

3H432Y 39-47



CHEMICAL RESISTANCE



**BLACK MICROWASH**

Laboratory tests for the determination of chemical resistance (sodium hydroxide 40 % K) of upper material in accordance with analogue method EN 13832-3:2018.

**WHITE MICROWASH**

Laboratory tests for the determination of chemical resistance (N, P, R, K, NaCl 37%\*) of upper material in accordance with analogue method EN 13832-3:2018.



Laboratory tests for the determination of chemical resistance (N, P, R, K, NaCl 37%\*) of SOLE material in accordance with analogue method EN 13832-3:2018.

- KUBE/ERGO black;
- KUBE white;
- 3CROSS/3RUN orange;
- 3HYBRID/ERGO light grey.

\* K - sodium hydroxide 40 %; N - acetic acid 99 %; P - hydrogen peroxide 30 %; R - sodium hypochlorite (13 ± 1) % of active chloride; NaCl 37% - sodium chloride 37%;



**USTICA S2**

3H002I 36-47



**CORFÙ S2**

3H002O 36-47



**MAUI S3**

3H191I 36-47



**ZANTE S1P**

3H095I 36-47



**MINORCA S2**

3H020I 36-47





**3PU**  
PATENTED  
SOLE

# ZEROSS



ANTI-TORSION INSERT

BENDING POINT

TILTED HEEL TO  
IMPROVE THE WALKING

ANTI-SLIPPING HEEL

ANTISHOCK



**TECHNOLOGY**  
3PU INJECTION SEQUENCES

**SRC**  
ANTI-SLIPPING SOLE



### STELVIO S3 CI

3C224N 39-47



### CERVINO S3L FO SR

3C184G 39-47



### MAKALU S3 CI WR

3C058G 38-47



### K2 S3 CI

3C149E 39-47



### HIMALAYA S3 CI WR

3C178E 39-47





## ANETO S3

3C1910 36-47



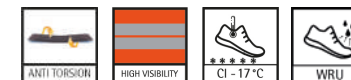
## TRIVOR S3

3C1980 36-47



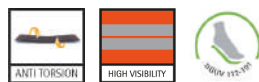
## THOMSON SB FO E P CI WRU

3C060D 38-47



## SINAI S1P

3C182T 36-47



## KAMET S3 CI

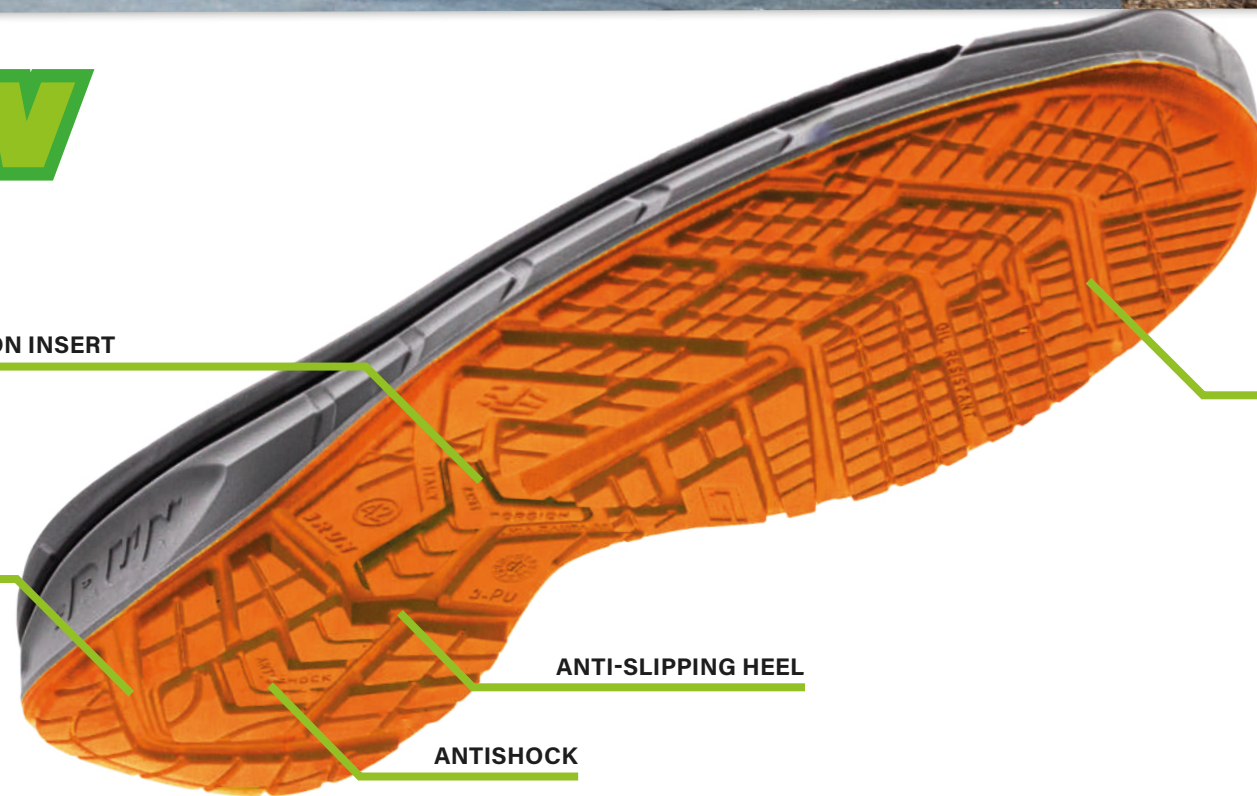
3C122D 39-47





**3PU**  
**PATENTED**  
**SOLE**

**BRUN**



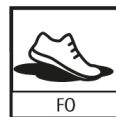
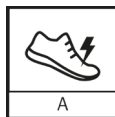
**ANTI-TORSION INSERT**

**BENDING POINT**

**TILTED HEEL TO IMPROVE THE WALKING**

**ANTI-SLIPPING HEEL**

**ANTISHOCK**



**SRC**  
ANTI-SLIPPING SOLE



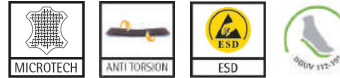
### OROSHI S1P

3R172T 36-47



### JARBO S3

3R453N 36-47



### OSTRO S3

3R457N 36-47



### ELECTRO SB FO E PL SR

3R435N 36-47



**NEW**



### FLOW SB FO E P CI WRU

3R022E 36-47



### LIGHT SB FO E P CI WRU

3R198E 36-47





### LIBECCIO S1P

3R085N 36-47



### GIBLI S1P

3R182T 36-47



### SHAMAL S3

3R173O 36-47



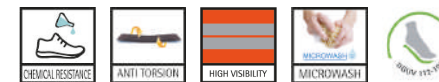
### BURAN S3

3R191O 36-47



### CIENZO S3

3R198O 36-47







# KUBE

PERFECT GRIP

TILTED HEEL TO  
IMPROVE THE  
WALKING



BENDING POINT

ANTI - SLIPPING HEEL

**ROOF GRIP UNI 11583:2015**  
friction coefficient according to  
the last test **UNI EN ISO 13287**

ANTISHOCK



**SRC**  
ANTI-SLIPPING SOLE



### GOLF NEW S3

KU142EV 39-47



### LIBRA NEW S3

KU149EV 36-49



### MIAMI S1P

KU093N 35-47



### RUGBY S3

KU025N 36-47



### BASKET S3

KU037N 36-47





### NORDIC S3

KU043N 36-47



### PERÙ S1P

KU095T 34-47



### DANCE S1P

KU055HF 35-42



### PANAMA S1P

KU083T 35-49



### KAYAK S3

KU025T 36-47



### SOFTBALL S3

KU037T 39-47





### VOLARE S3

KU474NA 36-47



### YORK S3

KU061D 35-49



### OXFORD S3

KU068D 35-49



### MEDINA S2

KU002O 35-47



### VILNIUS S3

KU025O 36-47



### FREE SB FO A E

KU007O 36-47





### POLO S2

KU002I 34-49



### STOCKHOLM S3

KU191I 36-47



### HELSINKI SB FO A E

KU007I 36-47



### BALTIC S2

KU020I 35-47



### CONSTANTA S2

KU880I 37-47



### ICEBERG S2 CI

KU011I 37-47





ANTISTATIC PU/PU - DOUBLE DENSITY SOLE

# STABILE



**SRC**  
ANTI-SLIPPING SOLE

## DEFENDER S3 CI WR AN

TO159D 39-47



## HANNOVER S3 CI WR

TO169N 39-47



## MALAGA S3

TO061D 39-47



## GRANADA S3

TO068D 39-47



## KÖLN S3 CI WR

TO058L 39-47





## ALASKA S3 CI WR

TO084B 39-47



## TITAN S3 CI

TO011G 39-47



## STRAUSS S3

TO880BP 39-47



## BILBAO S3 CI WR

TO149G 39-47












ANTISTATIC PU/PU - DOUBLE DENSITY SOLE

**ACTION**

 NO METAL	 XL MONDO POINT II	 A	 E	 FO	<b>SRC</b> ANTI-SLIPPING SOLE



**BIG SIZE**

**KENT S3**

AC061D

36-51



 HIGH VISIBILITY	 NO METAL
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**BIG SIZE**

**CAMBRIDGE S3**

AC068D

36-51



 HIGH VISIBILITY	 NO METAL
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## HAMBURG S3 CI WR

AC058L 36-49



## IRON S3 RM

AC068DRM 37-47



## SOLDADOR S3

AC880BSP 39-47



## MOZART S3

AC810BP 36-49



## VERDI S3

AC880BP 36-49



## VERDI S3 R

AC880BRP 39-47





# HARD ROCK HRO

ANTISTATIC PU - RUBBER SOLE

ANTI - SLIPPING HEEL



BENDING POINT

ANTISHOCK



**SRC**  
ANTI-SLIPPING SOLE

# HARD ROCK HRO ANTISTATIC PU - RUBBER SOLE



**CAIRO S3 CI HI HRO**

HR068D 39-47



**KIEL S3 CI HI WR HRO**

HR058L 37-48



**ALPI S3 CI HI WR HRO**

HR058G 37-47



**WELDER S3L FO CI HI HRO SC SR**

HR122D 39-47



**ERCOLANO S3 HI HRO**

HR066D 39-47



# HARD ROCK HRO ANTISTATIC PU - RUBBER SOLE



**METATARSAL PROTECTION**  
protection resisting till 100 JOULE

**M-PROTECTION S3 HI HRO M**  
HR470EMR 39-47



**WOODCUT S3 CI HI WR HRO**  
(80236) 39-47



**WINTER S3 CI HI WR HRO**  
HR011L 39-47



**ARTIC S3 CI HI WR HRO**  
HR179E 39-47



**QUEBEC S3 CI HI WR HRO**  
HR178E 39-47



# DIELECTRIC SOLE LINE

INSULATING PU/PU/PU SOLE  
INSULATING PU / RUBBER SOLE



according to:



**CANADIAN (C.S.A. Z195-14)**

DIELECTRIC SOLE LINE exceeds requirements fixed from the Canadian norm CSA for electrical Shock Resistance to a potential of **20.000V / 60HZ**, for 1 minute.



**ASTM 2413 - 11**

DIELECTRIC SOLE LINE exceeds requirements electrical resistance (EH) in accordance with ASTM 2413 - 11 electric hazard - Voltage: **20.000 V / 60HZ** - duration: 1 min. - requirement of the electrical flow lower than 1.0 mA.



**TEST INSULATING SOLE FROM > 1000 MΩ**

The bottom of the shoe, within some limits (no humidity, it does not concern the upper), offers electrical resistance against tension up to **1.000 - M Ω**



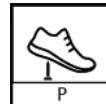
ASTM 2413-11



C.S.A. Z195-14



INSULATING SOLE FROM > 1000 MΩ



**SRC**  
ANTI-SLIPPING SOLE

# DIELECTRIC SOLE LINE

INSULATING PU/PU/PU SOLE INSULATING PU

 20.000 V SOLE	ASTM 2413-11	
	C.S.A. Z195-14	
	INSULATING SOLE FROM > 1000 MΩ	



## ELECTRO SB FO E PL SR

3R435N 36-47



					
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## FLOW SB FO E P CI WRU

3R022E 36-47



			
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## THOMSON SB FO E P CI WRU

3C060D 38-47



				
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## LIGHT SB FO E P CI WRU

3R198E 36-47



				
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### Electricians



### Manufactures and Maintenance



### Electricity distribution



### Maintenance



# DIELECTRIC SOLE LINE

INSULATING PU/PU/PU SOLE INSULATING PU / RUBBER SOLE

	ASTM 2413-11 
	C.S.A. Z195-14 
20.000 V SOLE	INSULATING SOLE FROM > 1000 MΩ 

## HARD ROCK

INSULATING PU / RUBBER SOLE



**SAMEL SB FO E P CI HI WRU HRO**

HRD155D 38-47



				
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**VOLT SB FO E P HRO**

HRD055H 39-47




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**HERTZ SB FO E P HRO**

HRD154T 39-47



	
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**FRANKLIN SB FO E P CI HI WRU HRO**

HRD052T 37-47



				
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**EDISON SB FO E P CI HI WRU HRO**

HRD060D 37-48



				
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**TESLA SB FO E P CI HI WRU WR HRO**

HRD057E 39-47



						
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**SRC**  
ANTI-SLIPPING SOLE



**EAGLE O2 FO**

C7004I 36-47



**LUTON O3 FO**

C7068OC 36-47



**SNAKE O2 FO**

C7181O 36-47



**MALMO O2 FO CI**

C7025O 36-47



# INSOLE & ACCESSORIES



**NEW**

**4001**  
36-47

**4001 BIG**  
48-51



**MEMORY**  
36-49



**DIELECTRIC**  
36-48



**5000**  
34-49



**GA513-10**  
90 cm

**GA514-10**  
110 cm

**1 BOX 10 LACES**



**XDUFFLE BAG**  
CM 67X32X28



# ADVERTISING



XPEN



XWRAP



XBOTTLE 750 ML



X BAG SPORT  
42X34 CM



X BAG PAPER  
59X30 CM



X TOTEM  
156X57X21 CM



X EXPO  
183X43X30 CM



X CARPET  
60X40 CM



X POUF  
35X35X35 CM



COUNTER X DISPLAY

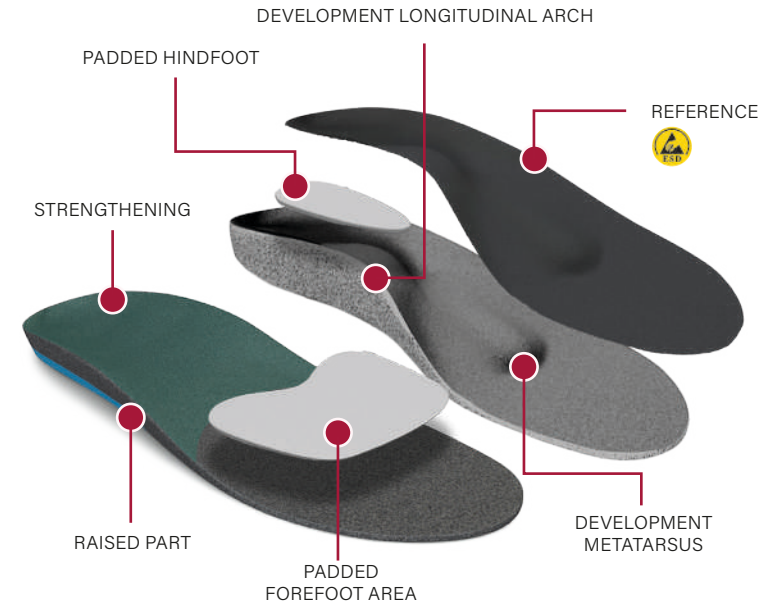


for more informations



# MANDERWORK

## softAstatic



### DGUV112-191 (ex BGR 191)

Regolamento tedesco delle calzature di sicurezza in materia di scarpe ortopediche conformi ai requisiti della norma EN ISO 20345.

In Europa si sta diffondendo l'uso di sottopiedi ortopedici da inserire nelle calzature di sicurezza offrendo alle persone che soffrono di patologie ai piedi maggior stabilità, una corretta postura e un beneficio a tutto il corpo.

Mander-Malms GmbH è un'azienda tedesca specializzata nella realizzazione di plantari ortopedici su misura adatti per le calzature Giasco.

### DGUV112-191 (ex BGR 191)

Réglementation allemande de chaussures de sécurité concernant chaussures orthopédiques qui répondent aux exigences de la norme EN ISO 20345.

En Europe l'usage des semelles orthopédiques dans les chaussures de sécurité est en train d'augmenter, en offrant une meilleure stabilité, une bonne posture et un bénéfice pour tout le corps aux personnes avec maladies aux pieds.

Mander-Malms GmbH est une société allemande spécialisée dans la production de semelles orthopédiques sur mesure convenables pour les chaussures Giasco.

### DGUV112-191 (ex BGR 191)

German Regulation of safety shoes concerning orthopedic shoes meeting the requirements of the norm EN ISO 20345.

In Europe it is spreading the use of orthopedic insoles in safety footwear providing people with foot problems more stable conditions, proper posture and a benefit to the whole body.

Mander-Malms GmbH is a German company specialized in the production of custom orthopedic insoles suitable for Giasco footwear.

### DGUV112-191 (ex BGR 191)

In Deutschland ist die Nutzung von orthopädischen Einlagen in Sicherheitsschuhen nach EN ISO 20345 durch die DGUV112-191 geregelt.

Auch in Deutschland benutzen die Träger von Sicherheitsschuhen immer häufiger orthopädischen Einlagen.

Um den Anforderungen der EN ISO 20345:211 und DGUV112-191 gerecht zu werden, arbeitet GIASCO mit der deutschen Mander-Malms GmbH zusammen. Die Verwendung von Mander-Malms GmbH Einlagen durch den Orthopäden, gewährleistet die Einhaltung der Normen.



## ESD= ELECTRO STATIC DISCHARGE (IEC 61340-4-3:2017 / IEC 61340-5-1:2016)

### ELECTRO STATIC DISCHARGE SHOES

Static electricity can be defined as the excess or deficiency of electrons on the surface of a body, which is normally neutral. A charged electro static body tends to discharge the static electricity, creating phenomena which can damage or disturb sensible devices. ESD shoes work for dissipating this electro static charge cumulated in the human body.

They satisfy requirements from norms IEC 61340-4-3:2017 (IEC 61340-5-1:2016) for electrical resistance ESD. Dissipative features of these shoes may be considerably modified by bending, contamination, dump of important temperature range and they will not perform their function if worn in wet places.

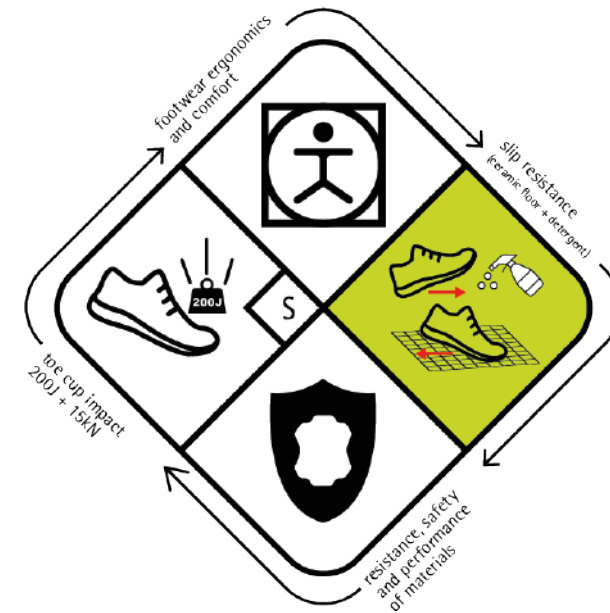
We suggest to the user to make regular tests for dissipative features of the working place.

	CONDUCTIVE	from	0 MΩ	to	01MΩ
	ESD	from	0,1 MΩ	to	100MΩ
	ANTISTATIC	from	0,1MΩ	to	1000MΩ
	DIELECTRIC	from	> 1000MΩ		

## NEW STANDARD EN ISO 20345:2022



### BASE REQUISITES



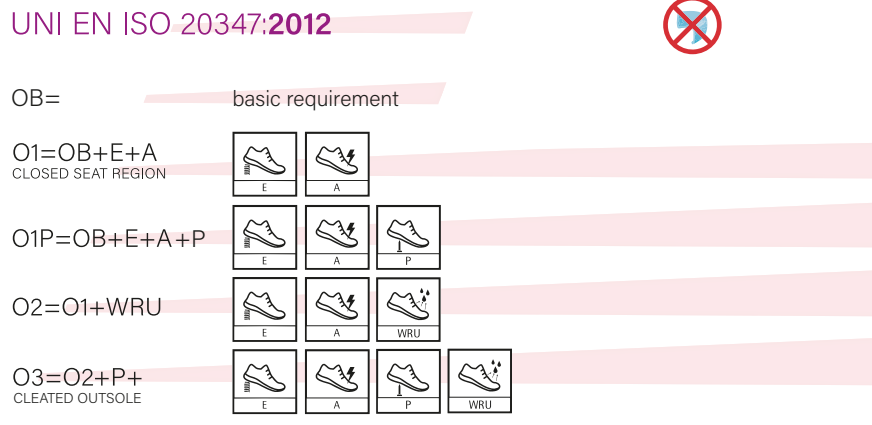
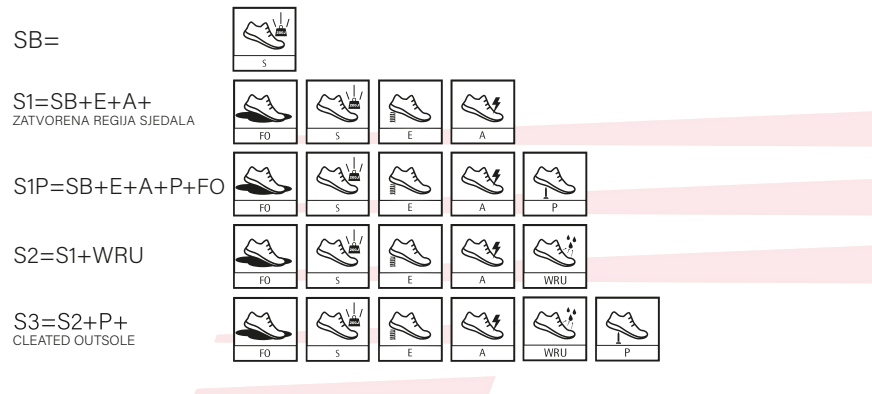
### OPTIONAL CERTIFICATIONS

	antiperforation midsole non metallic nail (ø 3 mm)		water resistant upper
	antiperforation midsole non metallic nail (ø 4,5 mm)		slip resistance ceramic floor + glycerine
	scuff cap		ladder grip

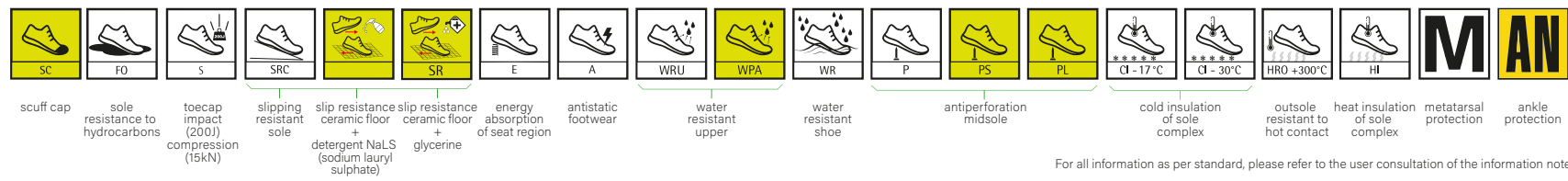
UNI EN ISO 20344:2012  
UNI EN ISO 20345:2012



EN ISO 20344:2021  
EN ISO 20345:2022



◆ NEW 20345:2022    ◇ 20345:2012



For all information as per standard, please refer to the user consultation of the information note

**ZULTRA**

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**ZMOVE**

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**PATENTED**  
outsole design

**ZCROSS**

pag.19

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**ZULTRA  
RUBBER**

pag.8

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**ICE GRIP**  
**PATENTED**  
outsole design

**ZHYBRID**

pag.14

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**ZRUN**

pag.22

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**KUBE**

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**STABILE**

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**ACTION**

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**HARD  
ROCK** HRO

pag.35

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**DIELECTRIC  
SOLE LINE**

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**CITY**

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FUTURE IS UNDER  
YOUR FEET

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2024

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